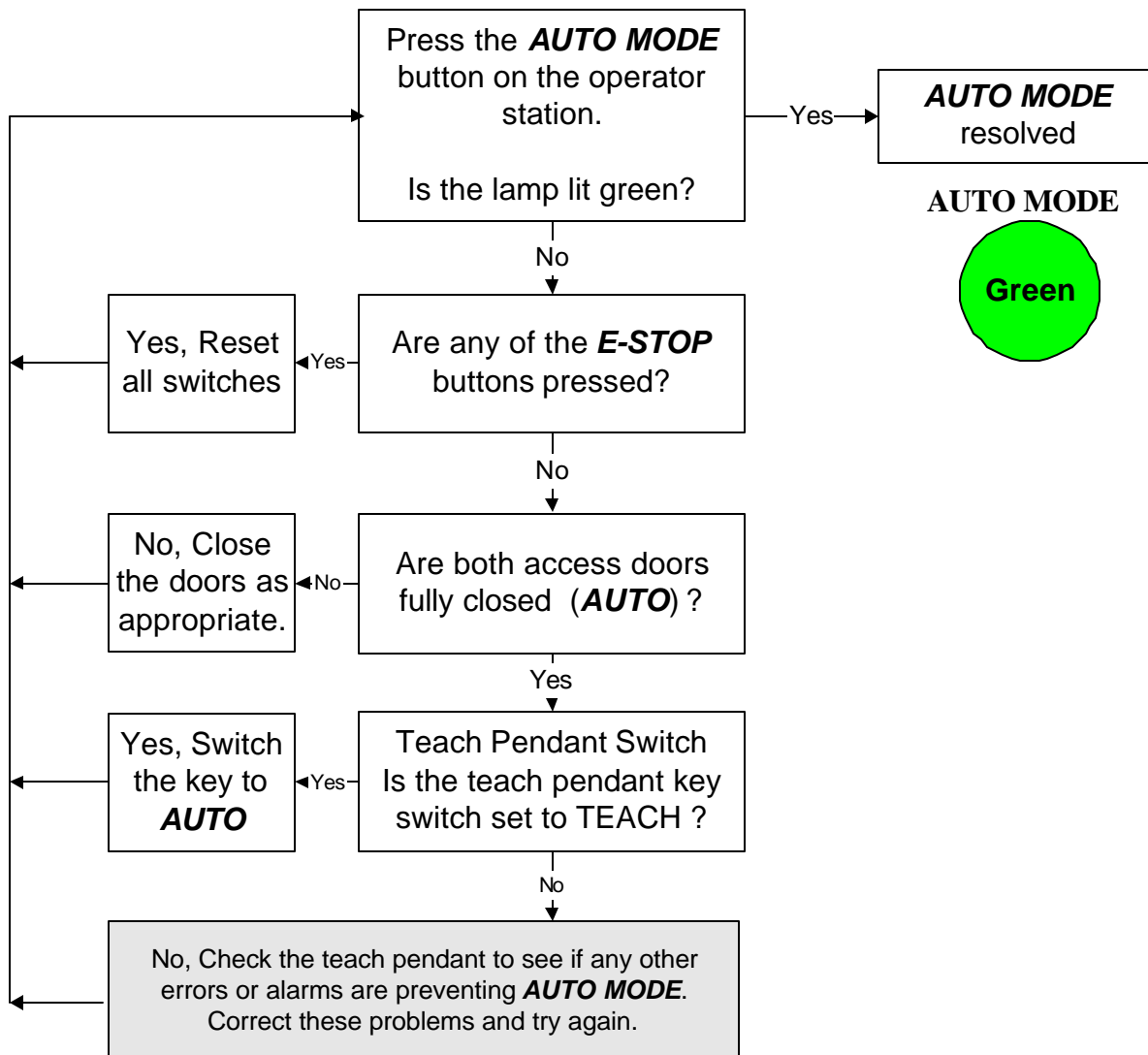




Panasonic Factory Automation PerformArc Robotic Welding System

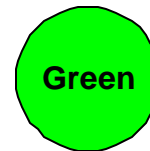
Flow Charts

Resolution of *AUTO MODE*

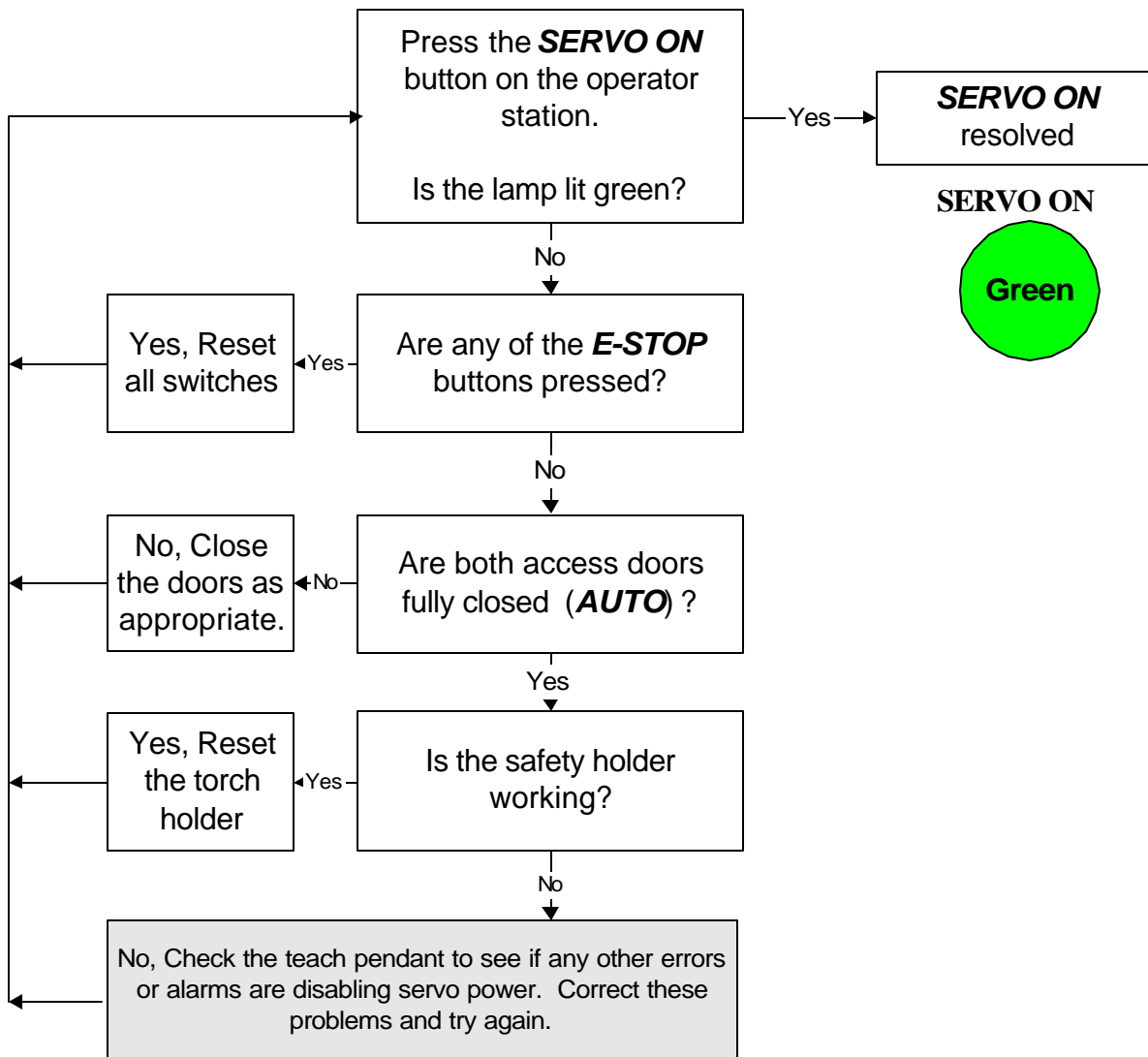


AUTO MODE
resolved

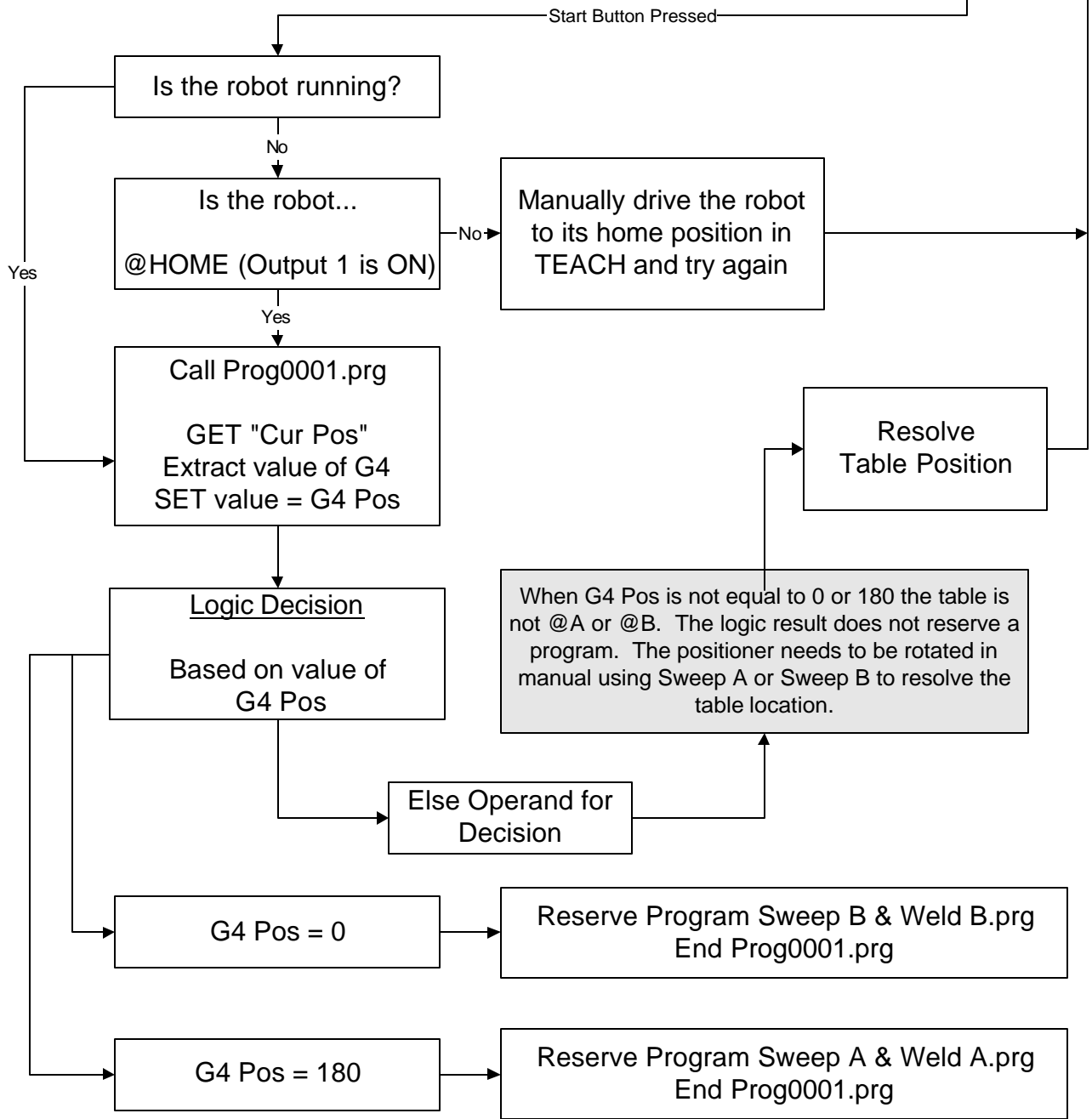
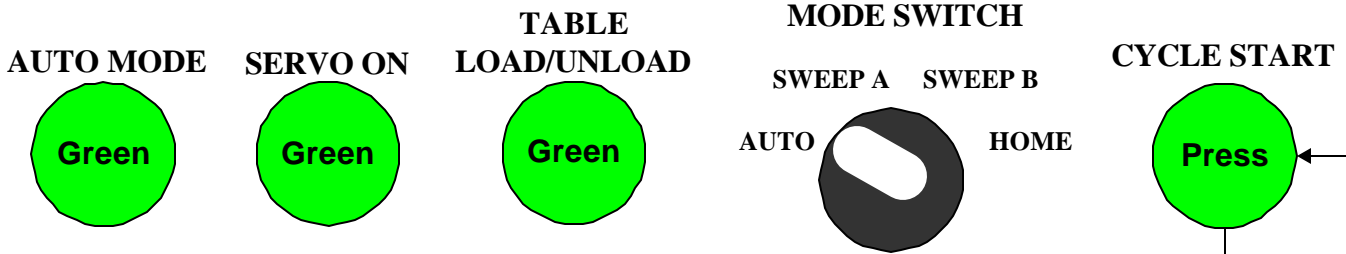
AUTO MODE



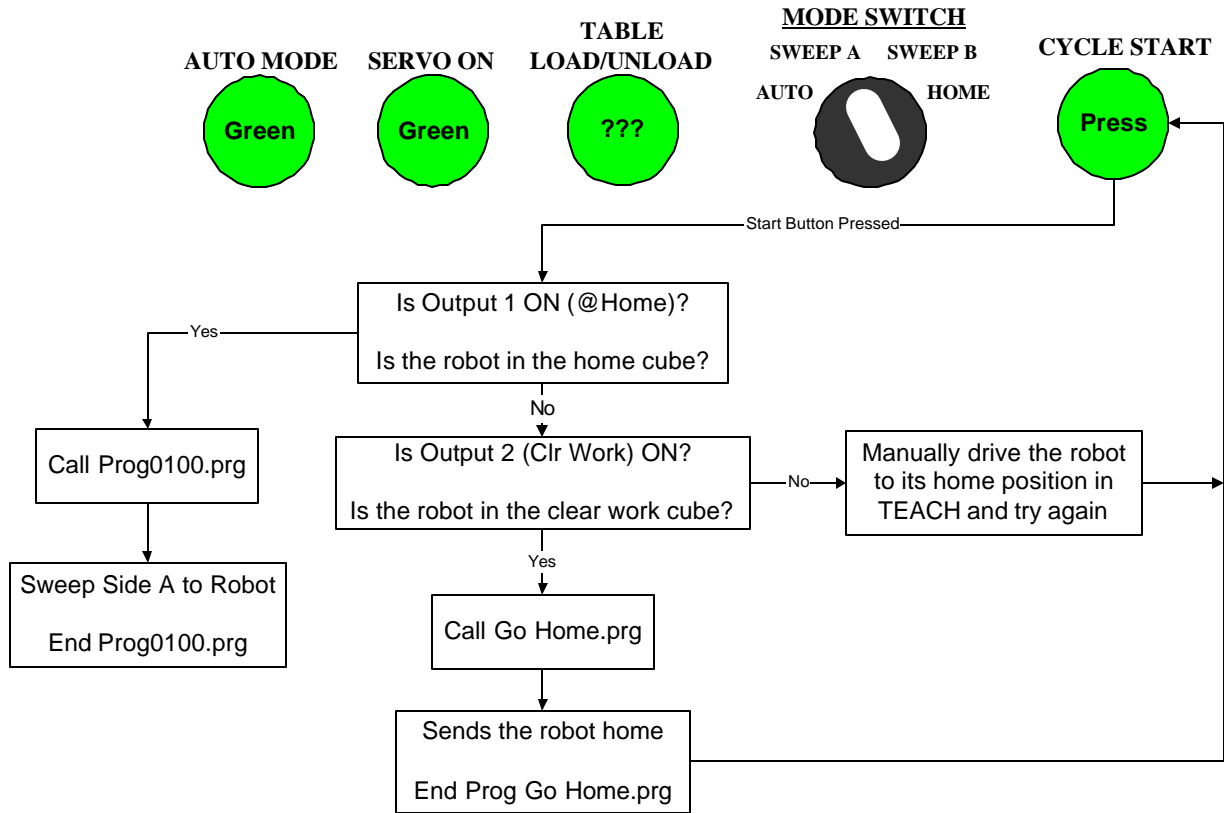
Resolution of Servo Power in *AUTO MODE*



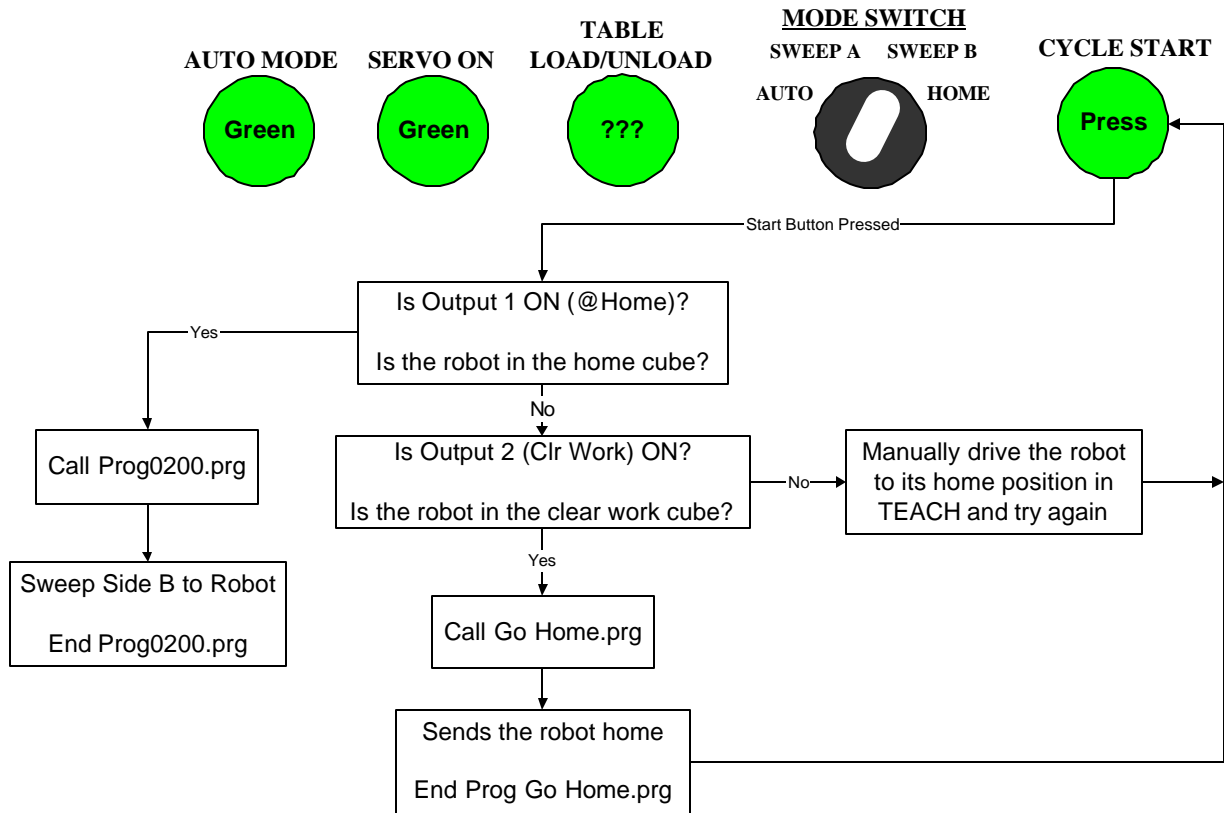
Prog0001.prg



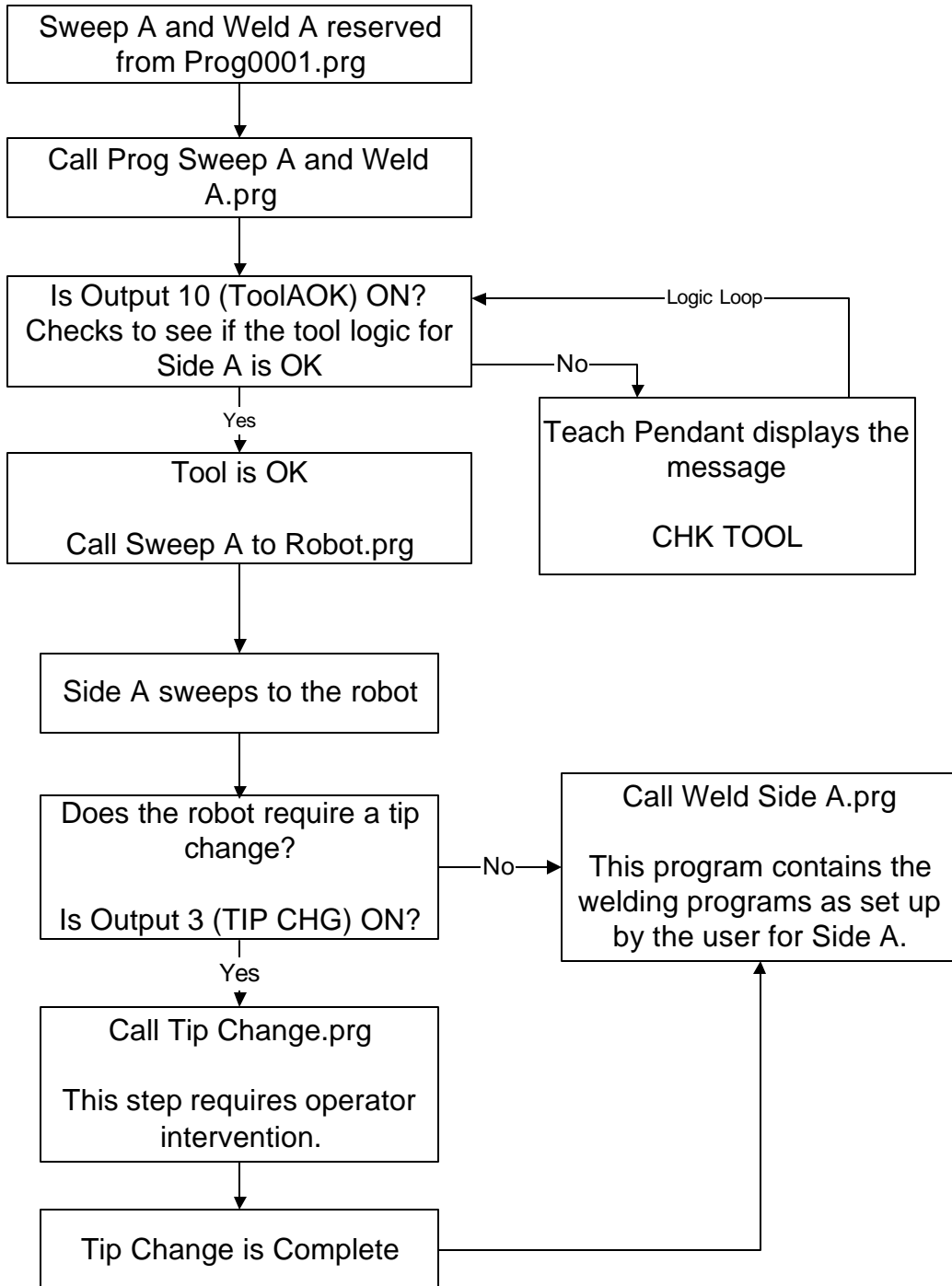
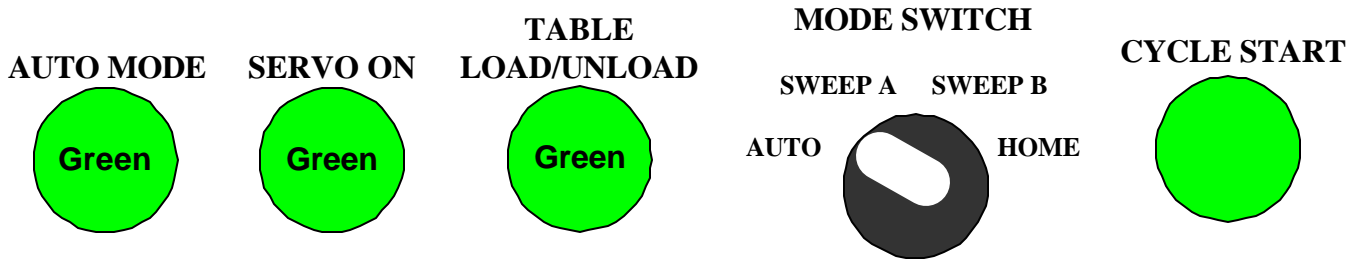
Sweep A (Sweep A to Robot.prg)



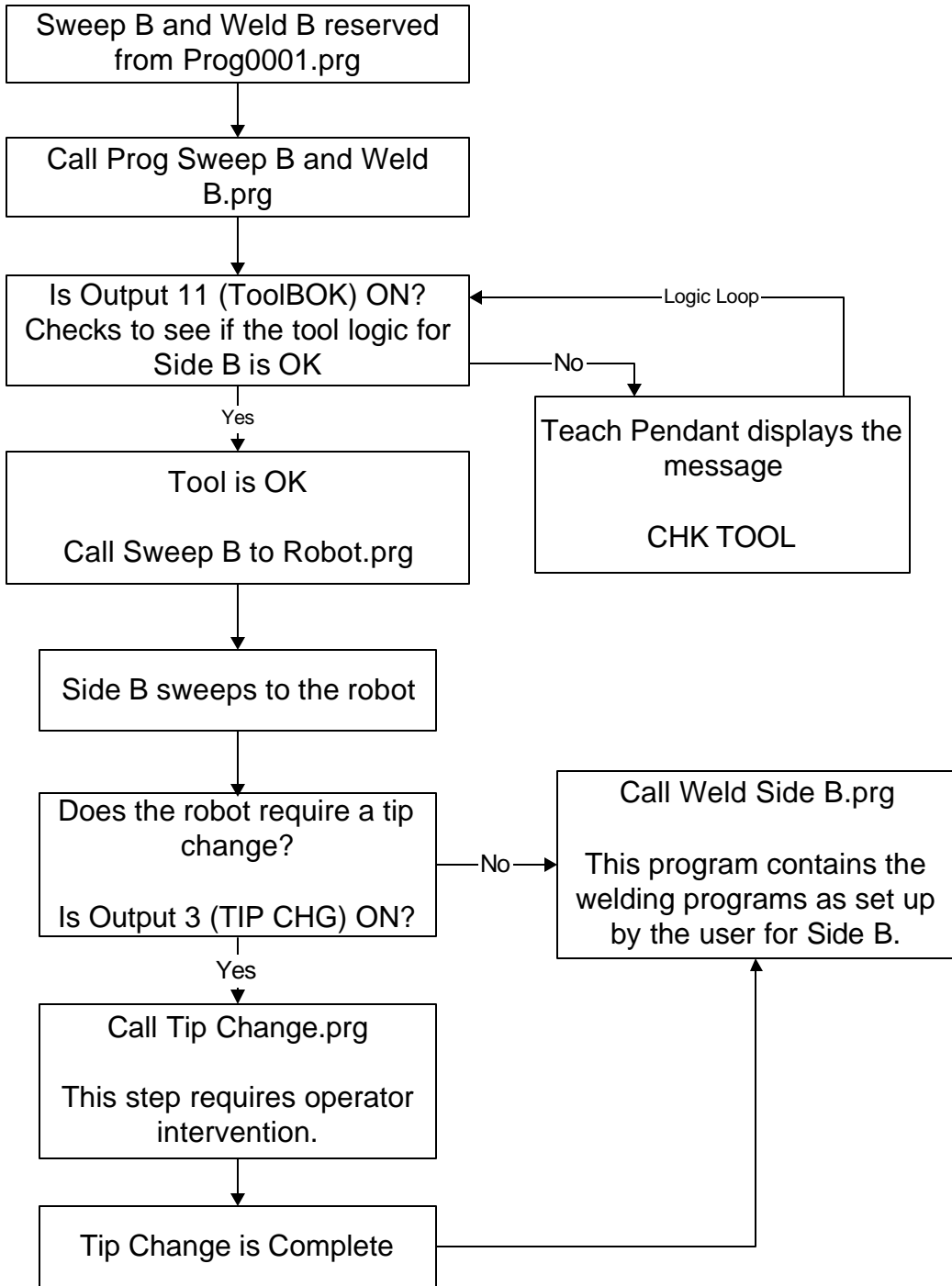
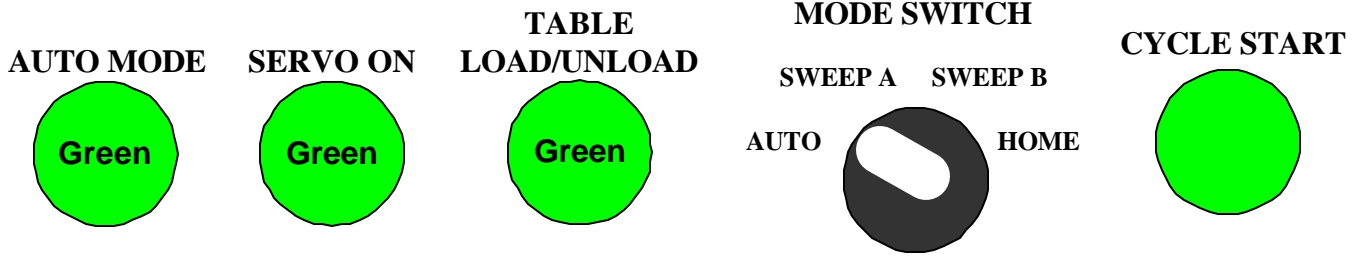
Sweep B (Sweep B to Robot.prg)



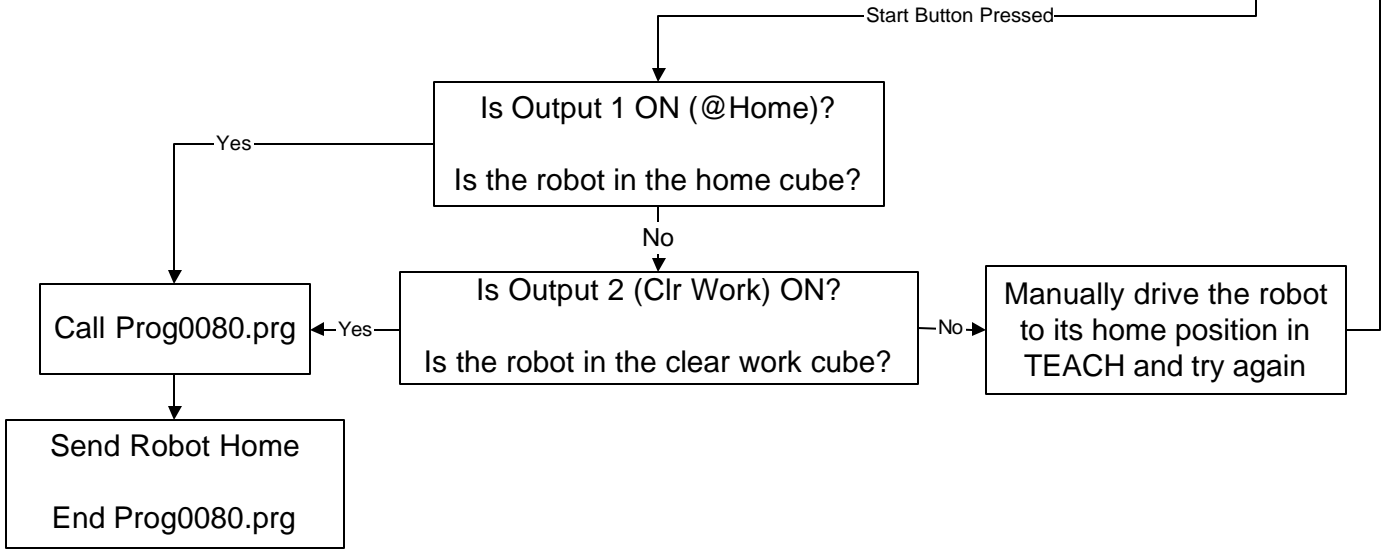
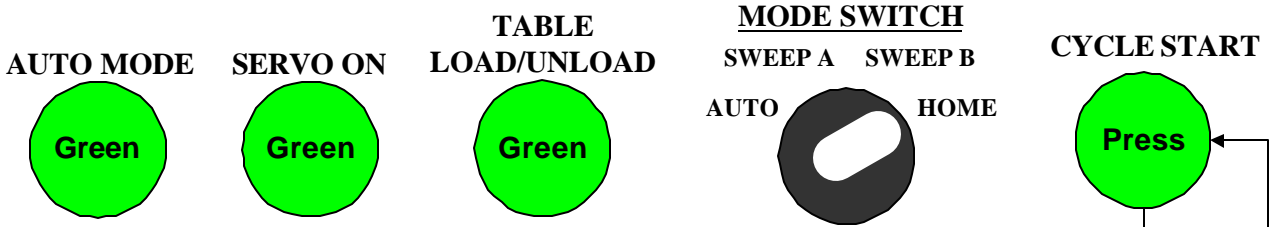
Sweep A & Weld A .prg



Sweep B & Weld B .prg



Home (Go Home.prg)



Integration Flowchart AUTO Operation

MODE SWITCH

